

Work Order ID 100234

100234

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April-22-13 7:27:58 AM

Item ID: D350-567-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Window, Extra Large

Start Date: 4/22/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/22/13 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: u Date: Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-567-113								
110	Packaging	0.00							
110									
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten: JAC for MLJ 13-4-22
 1x
 13-4-22

Handwritten: 1x
 13-4-22

Handwritten: SMD
 13423

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Item ID: D350-567-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Window, Extra Large
 Start Date: 4/22/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/22/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PPD 95419 13-4-23

DO NOT

13/4/24

11/3/24

Picklist Print

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Work Order ID: 100234

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 4/22/13

Required Date: 4/22/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463 Seal		Manufactured	No			110	f	1,105.9803	7.166	7.5431579			
1x (D2463-0860 as per dwg) CUT TO 86.00"				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
ST403						1105.98028							
				72232		15.38							
				79478		0.43737							
				83542		0.04291							
				90297		111.87				7.54			
				95774		478.25							
				98335		500							
D3290-041 Replacement Window Assembly		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST213		1							
				97043		1				1x			
2600-6 Camlock Stud		Purchased	No			110	Each	417.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST380		417							
				122973		38							
				123150		179				2x			
				124704		200							
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	328.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST396		328							
				121524		9							
				122317		68							
				123150		251				2x			

13-4-22

Picklist Print

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Work Order ID: 100234

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 4/22/13

Required Date: 4/22/13

Start Qty: 1.00

Required Qty: 1.00

212-12
Receptacles

Purchased No

110 Each 120.0000

12

12

Location

Loc Qty

Loc Code

ST394

100

124296

100

ST396

20

124243

20

AN526C832R9
Screw

Purchased No

110 Each 200.0000

21

21

Location

Loc Qty

Loc Code

ST345

200

124552

200

AN960JD8
Washer

NAS1149DN832J

Purchased No

110 Each 0.0000

42

42

MS21042L08
Nut

Purchased No

110 Each 3,204.0000

21

21

Location

Loc Qty

Loc Code

ST315

3204

122141

3

122452

9

122814

500

123900

2692

MS20426AD3-5
Rivet

Purchased No

110 Each 9,515.0000

24

24

Location

Loc Qty

Loc Code

GA

5647

4533

5647

ST333

3868

4444

3868

Picklist Print

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Work Order ID: 100234

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 4/22/13

Required Date: 4/22/13

Start Qty: 1.00

Required Qty: 1.00

FG-778150-550-ROL

Purchased

No

110 sf

1,227.1600

18

18

7781 9oz Glass 50"x125yd

2sq yards

Location

Loc Qty

Loc Code

CA

1227.16

123239

1227.16

18

SW

SP13-4-22

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/2" TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz. 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET